



QUAKER

COMMERCIAL

Commercial Color Guide

Aluminum | uPVC Vinyl



**Interior and Exterior
Surface Coatings**

ALUMINUM: Color and Finish Choices (Interior and Exterior)

Quick Picks: Powder coat color choices in stock and instantly available.



Resembles: Powder coat paint finishes made to appear as anodized.



Textured: Unique depth and feel to elevate your color choice.



Heat Reflective Paint Additive (optional):

Repels excessive solar heat to keep aluminum window & door exteriors cooler. Available with the following colors:

- Black
- Dark Bronze
- Textured Black
- Textured Dark Bronze
- Textured Dark Espresso
- Resembles Black Anodized
- Resembles Dark Brnz. (Dark Range)

Class I Anodized: Highest grade anodic coatings.

Custom Colors: From one end of the spectrum to the other, any color you have in mind is available.

Aluminum Finishes:

- Standard: 2604 High Performance Painted Finish
- Optional: 2605 Superior Performance Painted Finish

*-Color only available in 2604 Finish

VINYL: Color and Finish Choices

Vinyl Colors (Interior/Exterior): Pure uPVC vinyl colors.



White

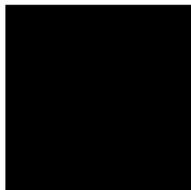


Sandstone

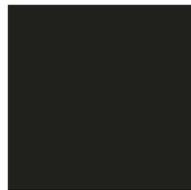
Painted Colors for uPVC (Exterior only): A full palette of painted colors in stock, plus custom colors too.



White



Black



Dark Bronze



Sandstone



Earhtone



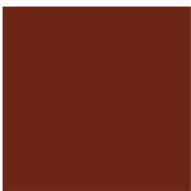
Satin Creme



Chestnut



Beige



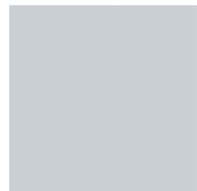
Redwood



Holly Green



Toffee



Resembles
Clear Anodized

- 615- 05 Painted Exterior Finish
- Custom Exterior Colors Available

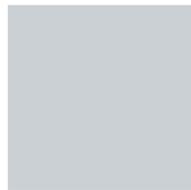
Textured Laminate Coatings (Exterior#): laminates for uPVC vinyl windows/doors.



Textured
Dark Bronze



Textured
Black



Textured
Resembles Clear
Anodized



Textured
Dark Grey

- Meet RAL GZ716/1 test requirements for laminates

#-Textured Black also available for the interior on select vinyl products

High Performance Coatings Tested to Withstand Extreme Conditions

Aluminum (Interior/Exterior)

SPECIFICATION TESTED	FGIA 2604 High Performance	FGIA 2605 Superior Performance
Corrosion Resistance (Accelerated Testing)	3000 Hours	4000 Hours
Humidity Resistance (Accelerated Testing)	3000 Hours	4000 Hours
Weather Exposure	5 Years	10 Years
Color Retention	5 Years Fade = 5 Delta E	10 Years Fade = 5 Delta E

uPVC Painted (Exterior)

SPECIFICATION TESTED	FGIA 615-05
Flash Point	175°F CC
Taber Abrasion	CS17 Wheel, 1,000 gm load (100 mg loss/1,000 Cycles)
Flexibility	1/8" Conical Mandrel

uPVC Laminates (Exterior/Interior)

SPECIFICATION TESTED	RAL GZ716/1
Scratch Resistance	≥20
Abrasion Resistance	Grade 5
Weatherability	Colour change ≤ grey - scale 3

Contact Quaker for complete test data

Backed by one of the Best Warranties in the Industry

Standard Commercial* Coverages (as of January 1, 2025)

2604 Finish (painted aluminum)	10 Years
2605 Finish (painted aluminum)	15 Years
Anodized Aluminum (Class 1)	5 Years
uPVC Vinyl Material (non-painted)	10 Years
615 Finish (painted vinyl exterior)	10 Years
RAL GZ716/1 (Laminate for uPVC Vinyl)	10 Years

* - "Commercial" is defined as a Multi-Family Dwelling/Structure or Commercial Building

Standing Tall through Purposeful Design



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